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Summary of Initial Type Testing Reports for Industrial Doors

RISE Research Institutes of Sweden has in its capacity as Notified Body no. 0402 assessed the performance of the construction product in accordance with the harmonized product standard **EN 13241:2003+A2:2016 Industrial, commercial, garage doors and gates** – Product standard, performance characteristics. Performances in this report can be used as support for a *Declaration of Performance* in accordance with *Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011* (the Construction Products Regulation or CPR).

This report is a summary of those reports and includes also results from type tests performed by other Notified Bodies. The content of this report may be used as support for an Declaration of Performance in accordance with the CPR. It shall be noted that the client shall specify all the involved Notified Bodies and their numbers in the Declaration of Performance.

Product name and description

Industrial Door name /type	DOCO New ST-HL-VL , sectional overhead door
Day-light, maximum	Width 8500 mm, height 7000 mm (maximum area 48 m ²)
Weight of door	Max. 660 kg (also see chapter 1.5 and 3)
Type of panels	Technopan, Tecsedo, EPCO, Italpannelli, Marcegaglia, Hoesch, Kingspan, Niemetz
Hardware	DOCO New ST-HL-VL SLP, HLP, LHI, HL-LL, VL-LL, VL-Dock, HL-Dock, LHIP
Balancing system	Torsion springs
Spring break device	DOCO type (see chapter 1.5)
Cable break device	DOCO type (see chapter 1.5)
Machinery / Operator	See chapter 3
Safety edge	See chapter 3
General evaluation report Tracks	LHI, HL-LL, VL-LL, VL-Dock, HL-Dock; 4P00855-02, 2015-10-15 LHIP; 7P08638 rev1. 2018-01-10

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